

Service Bulletin

S&T MOTORS CO., LTD.

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SUBJECT	Notice of GEAR COMP, STARTER CLUTCH Modification
MODEL	GT250, GV250
EFFECTIVE F/M NO	Attached

This service bulletin is written to inform you of GEAR COMP, STARTER CLUTCH modification.

1. Purpose

- To announce a modification of GEAR COMP, STARTER CLUTCH.

2. Details

1) Modification of GEAR COMP, STARTER CLUTCH

	Before		After	
Part No.	12620HJ8204		12620H98600	
Detail	①Size of CLUTCH, STARTER ONE WAY assembly part → Φ42.2 ②Thickness of GEAR part → 5.0	27.5	①Size of CLUTCH, STARTER ONE WAY assembly part → Φ39.627 ②Thickness of GEAR part → 6.5	459.627

2) Modification of CLUTCH, STARTER ONE WAY which is assembled to GEAR COMP, STARTER CLUTCH.

	Before	After
Part No.	12614HS5000	12614H98600

 $[\]rightarrow$ Please make sure to use 12614H98600(improved) when you replace fault part with 12620H98600. Improved part is not matching for unimproved one.

3. Application

Model	VIN No	ENGINE No	Application date
GV250	KM4MJ54A8A1500897	GV250-135054	24/02/10

4. NOTE

 \rightarrow GT250 has not been applied. It will be informed with application.